



Dart Aerospace Ltd.
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Tel (613) 632-5200

D4164-041
Job Sheet 163043



Part No: D4164-041

Job Qty: 20 ea

Part Name: Nut Plate Adapter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/30/17

Job Tracking No:

Due Date: 11/15/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 10-09-07 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	11/14/17	11/14/17	0.00	0.00	Start Up Waterjet		18/02/26
100	Waterjet	20 pcs	11/14/17	11/14/17	0.00	0.40	Waterjet1		18/02/26
110	QC	20 pcs	11/14/17	11/14/17	0.00	0.00	QC2		18/02/26
120	QC	20 pcs	11/14/17	11/14/17	0.00	0.00	QC8		28
130	Small Fab	20 pcs	11/14/17	11/14/17	0.00	0.45	Small Fab		18-2-26
140	QC	20 pcs	11/14/17	11/14/17	0.00	0.00	QC5		38
141	HandFinish	20 pcs	11/14/17	11/14/17	0.00	0.21	HandFinish1		9-88 DAS
160	QC	20 pcs	11/14/17	11/14/17	0.00	0.00	QC7		9-88 DAS
170	Small Fab	20 pcs	11/15/17	11/15/17	0.00	0.45	Small Fab		FEB 27 2018
180	QC	20 pcs	11/15/17	11/15/17	0.00	0.00	QC5		FEB 27 2018
190	Packaging	20 pcs	11/15/17	11/15/17	0.00	0.00	Packaging3		21 FEB 28 2018
200	QC21-SA	20 Ea	11/15/17	11/15/17	0.00	0.00	QC21		9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	.0200 sf (.001 ea)	90-Start up Operation	
MS20426AD3-3	Rivet	40 Ea (2 ea)	170-Small Fab	F1137658 3x 5025740 17x
MS21059L3	Nut Plate	20 Ea (1 ea)	170-Small Fab	5018535

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	0	236	0
170-Small Fab	MS20426AD3-3	40	6,137	0
	MS21059L3	20	199	0

Part Specifications

Specifications could not be found.

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AEROSPACE

Container No: S045466



Part: D4164-041

Job No: 163043

Serial No/Batch: S045466

Revision: D4164

Inspector:

Date: 02/26/18

